

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 17.08.11	Job No.: PI17-762-01	ADR Yes/No: N	ADR Date:	ECN #: 17- 547
Product No.: D117-762		Created By: ML	Approved By:	
Product Name: Skidtube		Checked By:		

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)	Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	17.08.28	DQA / QA Coord.	Y	PS / ED	17.08.28
Production Planning Man. / Prod. Planner	Y	LL / MP	17.08.28	QC Coordinator	Y	PD	17.08.28
Supply Chain Director / Purchasing	N	RA / CL		Customer Support	Y	SW / LM	17.08.28
Production Engineering Coord.	Y	DD	17.08.28	Customer Technical Support	Y	MB / ML	17.08.28
Production Engineering Coord.	N	DL		Marketing	Y	WR	17.08.28
Customer Order Processing	N	SL		Prod. Man. Solution Provider	Y	HM	17.08.28

Reason for Change:

Add internal doublers to reinforce ground handling lug area of skidtube

Documents Affected:

Release DSI 9779 Rev. A, D3582 Rev. E, D4680 Rev. F, D4766 Rev. E, D5520 Rev. A and D5534 Rev. A

IF APPLICABLE: NCR: 17-6303 PAR: 16-519 CAR: CIR: URF: 17-547

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	ML	MDL-D117-762 Rev. K	17.08.28
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.08.11
12	Update Product Specification Files (Bluefiles)	Y	KJ		17.08.11
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.08.11
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.08.11
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		17.08.11
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see below	17.08.11/28
19	Create / Update Packaging Process Plan (PPP)	Y	KJ		17.08.11/28
20	Red Decals required on Packaging Process Plan (PPP)?	Y	KJ		17.08.11/28
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17.08.11
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ	DSI 9779	17.08.11
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

All D117-762-011 and D145-762-013/-015/-113/-115 skidtubes must be reworked to include internal doublers

D117-762-011 to CHG 005, D145-762-013 to CHG 006, D145-762-015 to CHG 003, D117-762-041 to CHG 003, D145-762-043 to CHG 006, D145-762-045 to CHG 003
D145-113/-113GB to CHG 006, D145-762-115 to CHG 003,

NCR, PAR and URF can be closed
Contact Mike Lee with any questions.

ECN Verified & Complete:

Date: SEP 12 2017